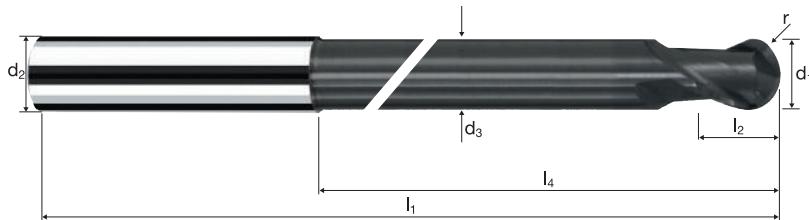
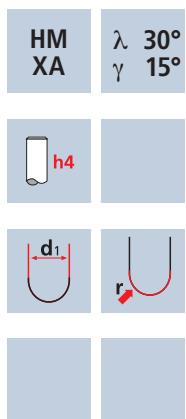


Kugelkopffräser SpheroX (SpheroXG)

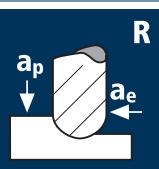
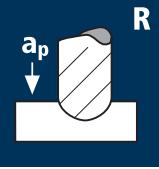
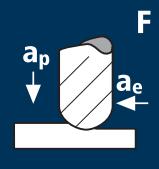
Toleranz r \pm 0.005, 9xd

X-Generation
X



					C Graphite					CF / GF Fiber Reinforced Plastics
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IV

Anwendung	Werkstoff	d1 [mm]	z	f _z [mm]	a _p [mm]	a _e [mm]	n=10000 min ⁻¹ vf [mm/min]	n=15000 min ⁻¹ vf [mm/min]	n=20000 min ⁻¹ vf [mm/min]	n=30000 min ⁻¹ vf [mm/min]
	Grafit	6.00	2	0.071	2.400	2.400	1420	2130	2840	4260
		8.00	2	0.094	3.200	3.200	1880	2820	3760	5640
		10.00	2	0.118	4.000	4.000	2360	3540	4720	7080
		12.00	2	0.141	4.800	4.800	2820	4230	5640	8460
	Grafit	6.00	2	0.044	1.800	6.000	880	1320	1760	2640
		8.00	2	0.058	2.400	8.000	1160	1740	2320	3480
		10.00	2	0.073	3.000	10.000	1460	2190	2920	4380
		12.00	2	0.087	3.600	12.000	1740	2610	3480	5220
	Grafit	6.00	2	0.080	0.600	0.950	1600	2400	3200	4800
		8.00	2	0.107	0.800	1.300	2140	3210	4280	6420
		10.00	2	0.133	1.000	1.600	2660	3990	5320	7980
		12.00	2	0.160	1.200	1.900	3200	4800	6400	9600
	Grafit	6.00	2	0.080	0.850	0.300	1600	2400	3200	4800
		8.00	2	0.107	1.100	0.300	2140	3210	4280	6420
		10.00	2	0.133	1.400	0.300	2660	3990	5320	7980
		12.00	2	0.160	1.700	0.300	3200	4800	6400	9600